

Colouring felt pen in 12 colours

Main features

- Ultra washable ink
- Resistant blocked nib: good nib resistance
- Cap security lock

Process and Controls

- In-house manufacturing: ink, filler, product
- Assembling and injection process
- Filler extrusion

Laboratory controls

- Ink, filler, nib physico-chemical measures
- Mileage, cap off time, washability on clothes and skin, drop leakage, oven leakage carrying out of the shade sample
- Ageing tests at 23 & 48°C, evaporation test at 23 & 48°C

Production controls

- Controls indicator on material transformation machine
- Ink, nib, filler presence control on 100% of products
- 87 controls per statistical pick-up: functional, dimensional, aspect

Product safety

- Ink assessed by an external toxicologist (ASTM D-4236)
- Product compliant with European toy standard (EN71) tested annually by an independent lab
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, 16 CFR 1303, 91/338/EEC)
- Cap compliant with safety cap standard (ISO 11540 /BS 7272-1)
- End-plug compliant with safety end-plug standard (BS7272-2)



Polypropylene plastic barrel

Good shelf life
12 mm diameter
120 mm of length



Filler

3 g of ink



Resistant blocked nib

Won't bend or retract under pressure



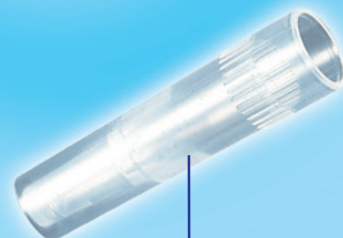
Pressed fit plug with retention rings

Water based ink

Ultra washable
Easily cleaned on skin and clothes with soap and cold water

Bullet polyester nib

4.5 mm diameter
Line width: 1.4 mm



Polypropylene ventilated cap

Minimizes asphyxiation hazard for children

Environment

- Water based ink
- PVC free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC)



Corporate social compliance

- Made in France
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan

